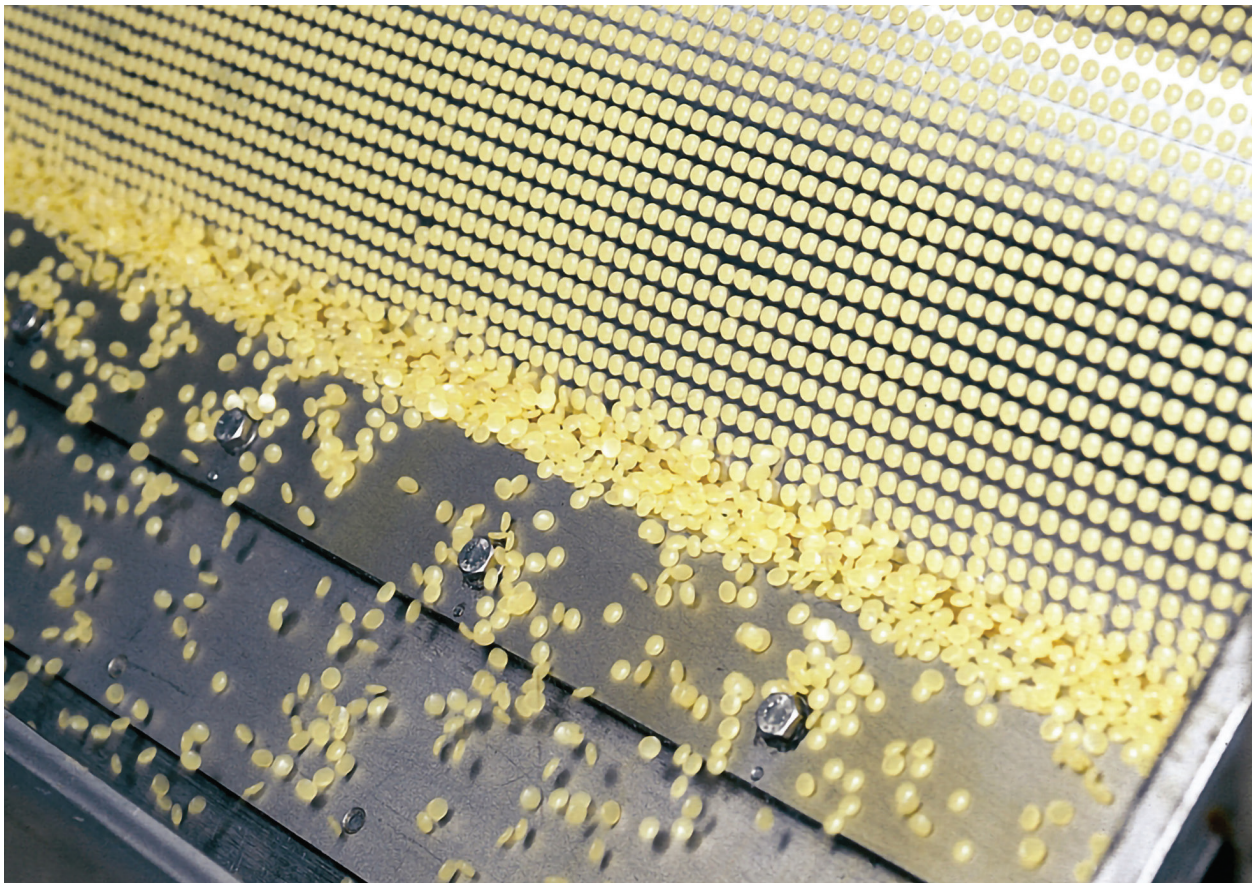
DAKOTA

Jowat Adhesives



First Class Bonding

Jowat Corporation offers a wide selection of adhesives for the woodworking and furniture industries.

We have selected a small variety of our FORMALDEHYDE FREE premier adhesive line for high quality woodworking applications. Jowat's established product line of edgebanding hot melt adhesives offers solutions for a wide array of edge materials.

TEXAS: AUSTIN • DALLAS • EL PASO • HOUSTON • SAN ANTONIO • WACO
LOUISIANA: LAFAYETTE | **OKLAHOMA:** TULSA

SEE BACK FOR LOCATION DETAILS

Edgebanding Hot Melts

EVA Granular for Straight Edgebanding

Stocked Items in bold. ***Sold by box only.*

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE
SUJO280-10	Natural	Jowatherm® Unfilled EVA Hot Melt Granular. High Viscosity. Application Temp: 374-410°F	Especially designed for processing centers. Suitable for primed PVC, veneer and resinated paper edgebands. Can also be used for soft-forming.	44 lb. bag
SUJO280-30	Translucent	Jowatherm® Unfilled EVA Hot Melt Granular. Medium Viscosity. Application Temp: 356-392°F	Primed PVC, ABS, PP, veneer, solid wood and resinated paper edgebands. Can also be used for soft-forming.	44 lb. bag
SUJO280-90	Clear	Jowatherm® Unfilled EVA Hot Melt Granular. ClearMelt. High Viscosity	Veneer, PVC and ABS. Also for soft-forming.	44 lb. bag
SUJO281-40	Translucent	Jowatherm® Translucent Hot Melt. Excellent Thermal Stability; No Stringing; Medium Viscosity. Application Temp: 356-392°F	Suitable for primed PVC, ABS, PP, veneer, solid wood andresinated paper edgebands. Can also be used for soft-forming.	44 lb. bag
SUJO288-60 **SUJO288-61** SUJO288-62 SUJO288-63	Natural White Brown Black	Jowatherm® Filled EVA Hot Melt Granular; Universal Hot Melt for Edgebanding. Application Temp: 374-410°F	Primed PVC, ABS and for *Primed HPL. Can also be used for precoating and soft-forming applications. **Primed HPL–we recommend to prime HPL with Jowacoll® 148.50 Primer*	44 lb. bag

Economical Granular for Straight Edgebanding

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE
SUJO288-70 SUJO288-71 SUJO288-73	Natural White Black	Jowatherm® Filled Versatile Hot Melt. Long Open Time; Runs on All Banders. Application Temp: 356-392°F	Suited for slow running banders (12-16 m/min). Excellent trimming properties.	44 lb. bag
SUJO296-30 SUJO296-31	Natural White	Jowatherm® Filled Economical Edgebanding Hot Melt for Faster Feed Speed. Application Temp: 374-410°F	Primed PVC, ABS, resin impregnated paper edgebands and veneer.	44 lb. bag

Polyolefin Granular

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE
SUJO221-00	Transparent	Jowat-HighTherm® Polyolefin Hot Melt. Medium Viscosity. Application Temp: 356-392°F	Edgebanding of veneer and solid wood edgebands and for assembly applications. Good adhesion to treated aluminum, laminates of polyester or melamine resin.	33 lb. bag
SUJO225-00	Beige	Jowat-HighTherm® Polyolefin Hot Melt. High Viscosity. Application Temp: 374-412°F	Edgebanding of resinated paper, veneer and solid wood edgebands.	55 lb. bag

EVA Granular for Contour Edgebanding

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE
SUJO282-20 SUJO282-21	Natural White	Jowatherm® Low Temperature Filled EVA Hot Melt Granular. Application Temp: 266-302°F	Designed for edgebanding of PVC, paper, and polyester at low application temperatures and at very slow feed speeds. Suitable for contour edgebanding.	44 lb. bag

PUR Granular

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE/BOX
SUJO608-00-10G SUJO608-01-10G	Translucent Bright White	Jowatherm-Reaktant® Unfilled Moisture Curing Polyurethane Hot Melt in Granular Form. Fast Setting. High Initial Strength. Application Temp: 230-266°F	Solid wood or veneer, HPL/CPL, polyester, primed PVC, ABS, PP and resinated paper edgebands. Crosslinks in several days for a permanent bond.	10 lb. box, 9 cans per box**

Classic Hot Melt Cartridges

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE/BOX
SUJO286-80 SUJO286-81 SUJO286-82 SUJO286-83	Natural White Brown Black	Jowatherm® Universal Edgebanding EVA Filled Hot Melt for Classic Cartridge Edgebanders. Medium-High Viscosity. Application Temp: 356-392°F	Primed HPL, primed PVC, ABS, solid wood, veneer, and resinated paper edgebands.	35 lb. box, 48 crtg per box

Classic Unfilled Hot Melt Cartridges

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE/BOX
SUJO286-30	Translucent	Jowatherm® Edgebanding Hot Melt in Cartridge Form. High Heat Resistance. Medium Viscosity. Application Temp: 556-592°F	Primed PVC, ABS, PP, veneer, solid wood and resinated paper edgebands.	26 lb. box, 48 crtg per box

Classic PUR Hot Melt Cartridges

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE/BOX
SUJO608-00-13HG SUJO608-01-13HG	Translucent Bright White	Jowatherm-Reaktant® Moisture Curing Polyurethane Hot Melt in Cartridge Form; Fast Setting; High Initial Strength. Application Temp: 230-266°F	Solid wood or veneer, HPL/CPL, polyester, PVC, ABS, PP, and resinated paper edgebands. Crosslinks in several days for a permanent bond.	13.75 lb. box, 24 crtg per box**

Woodworking PVAc Adhesives

Stocked Items in bold. ***Sold by box only.*

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE
SUJO103-40	–	Jowacoll® Viscosity 12,000 mPas. Min. Temp: 58°F	General assembly, lamination of HPL, cold press applications.	45 lb. pail
SUJO107-50	–	Jowacoll® Water Resistant Pre-catalyzed Type II; Viscosity 6,000 mPas. Min. Temp: 58°F	General assembly, HF/RF, laminating, assembly of windows and furniture for moist conditions.	45 lb. pail
SUJO110-60	–	Jowacoll® Fast Set Speed. Viscosity 11,500 mPas. Min. Temp: 58°F	General assembly for all wood applications where a fast set speed is essential.	44 lb. pail

Dowel Driving - Auto

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE
SUJO114-60	–	Jowacoll® Automatic Dowel Driving; Viscosity 125 mPas. Min. Temp: 58°F	Automatic dowel driving equipment operating at a low pressure of approximately 5-8 bar (70-120 psi).	45 lb. pail

Laminating / Precoating

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE
SUJO950-20	–	Powder Resin	Veneer lamentation.	55 lb. bag
SUJO148-50	–	Jowacoll® Water-based. Viscosity 2,000 mPas	Laminating vinyl films (reverse printed and regular) and lightweight paper foils (non-impregnated) to wood substrates.	45 lb. pail

Membrane Pressing / Vacuum Forming

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE/PKG
SUJO150-95-0044 *or* SUJO150-95-0440	Blue	Jowapur® One-component Adhesive	3D membrane pressing/vacuum forming. High heat and water resistance after crosslinking.	44 lb. pail *or* 440 lb. drum

EVA Granular Assembly Hot Melts

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE
SUJO261-40	Yellow/Translucent	Jowatherm® EVA Granular Hot Melt. Processing Temp: 340-375°F	Drawer bottom and cabinet back assembly. Coving of countertops.	33 lb. bag
SUJO261-80	Yellow/Translucent	Jowatherm® EVA Granular Hot Melt. Processing Temp: 290-365°F	Good adhesion to coated and lacquered surfaces.	33 lb. bag
SUJO266-00	Yellow/Translucent	Jowatherm® EVA Granular Hot Melt for Difficult to Adhere to Surfaces. Long open time. Processing Temp: 350-400°F	Lacquered, polyester, PVC and finish foils. Suitable for face frame cabinet assembly.	33 lb. bag

Purge / Flushing Agents

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE/BOX
SUJO931-20	–	Jowat® Purging/flushing Agent	Purging/flushing agent in hot melt equipment. For thermoplastic (EVA) adhesives only.	33 lb. bag
SUJO930-94-44G	Red	Jowat® Purging/flushing Agent. Processing Temp: 266-302°F	Purging/flushing agent for SUJO608-00-10G and SUJO608-01-10G	44 lb. bag
SUJO930-94-12HG	Red	Jowat® Purging/flushing Agent. Processing Temp: 266-302°F	Purging/flushing agent for SUJO608-00-13HG and SUJO608-01-13HG	12 lb. box, 25 qty. crtg per box

Liquid Polyurethane (PUR) Adhesive - Moisture Cure

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE/BOX
SUJO686-25	–	Jowapur® Waterproof Bond. Short Open Time. Temp. Range: 40-103°F. Best at 70-100°F	Assembly of exterior grade wood products where a water-proof bond with a short open time is needed. Bonds a wide variety of substrates like stone, ceramics, metals, etc.	15 lb. box, 12 qty. 20 oz. btls per box **

Glue Sticks

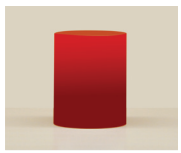
ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE/BOX
SUJO269-00-10	–	Jowatherm® 1/2" x 10" Glue Stick	General assembly multipurpose.	25 lb. box, 430 qty. sticks per box **

Primer for HPL

ITEM #	COLOR(S)	DESCRIPTION	USE	SIZE/BOX
SUJO148-50-36	–	Jowacoll® HPL Primer	When used as primer - this product should be diluted with water 50:50. Due to the differences in HPL, we strongly recommend to carry out suitability test prior to production.	36 lb. box, 4 qty. 1 gal. jugs per box **

Cross Reference List

Before use, please request the technical data sheet and follow the instructions. Due to variations in materials and operating conditions customer testing is strongly recommended to determine suitability of the respective product for your application.



JOWAT	COLOR	DORUS / HENKEL	WURTH	KLEIBERIT	Durante & Vivan	Helmitin
EDGEBANDING						
Jowat-HighTherm® 221.00	Clear		---	---	---	Helmitherm 470
Jowatherm® 280.10	---	Technomelt KS 351	---	---	---	---
---	Translucent	Technomelt KS 201/4 KS 224/2	Thermomelt 200	773.30	Duditurm 580	---
Jowatherm® 280.90	Clear	KS 350/2	Thermomelt 200	---	---	---
Jowatherm® 281.40	Translucent	---	---	---	---	---
Jowatherm® 282.20	Natural	Technomelt KS 224/2	Thermomelt 400	788.20	---	---
Jowatherm® 282.21	White	---	Thermomelt 400	788.10	---	---
---	Black	---	Thermomelt 400	788.30	---	---
Jowatherm® 288.60	Natural	Technomelt KS 205	Thermomelt 500	779.20	Duditurm 550	Helmitherm 432
Jowatherm® 288.61	White	Technomelt KS 205	Thermomelt 500	779.10	Duditurm 544	Helmitherm 430
Jowatherm® 288.63	Brown	---	Thermomelt 500	779.30	---	Helmitherm 433
Jowatherm® 288.63	Black	---	Thermomelt 500	779.40	Duditurm 544	Helmitherm 431
---	Almond	---	---	---	Duditurm 544	---
ECONOMICAL HOT MELT						
Jowatherm® 288.70	Natural	Technomelt KS 217	---	---	---	Helmitherm 432
Jowatherm® 288.71	White	Technomelt KS 217	---	---	---	Helmitherm 430
---	Brown	Technomelt KS 217	---	---	---	---
Jowatherm® 296.30	Natural	Technomelt KS 208/2	Thermomelt 300	774.20	---	---
Jowatherm® 296.31	White	Technomelt KS 208/2	Thermomelt 300		---	---
---	Black	Technomelt KS 208/2	Thermomelt 300	774.30	---	---
Jowatherm® 296.32	Brown	---	Thermomelt 300	774.50	---	---
---	Mahogany	---	Thermomelt 300	774.40	---	---
HOLZ-HER HOT MELT CARTRIDGES						
Jowatherm® 286.30	Natural Translucent	Technomelt HKP 20	Thermomelt 100	782.50	---	Helmitherm 495C Helmitherm 496C
Jowatherm® 286.80	Natural	Technomelt HKP 21 HKP 25	Thermomelt 100	782.20	---	Helmitherm 482C
Jowatherm® 286.81	White	Technomelt HKP 21 HKP 25	Thermomelt 100	782.10	---	Helmitherm 480C
Jowatherm® 286.82	Brown	Technomelt HKP 25	---	---	---	---
Jowatherm® 286.83	Black	Technomelt HKP 25	Thermomelt 100	782.40	---	---
---	Mahogany	Technomelt HKP 21	Thermomelt 100	---	---	---
Jowatherm-Reaktant ® 608.00	PUR	Technomelt HKP 26	---	---	---	---
ASSEMBLY HOT MELT						
Jowatherm® 261.40		---	---	---	---	Helmitherm 416HV
WOODWORKING PVAc ADHESIVES						
Jowacoll® 103.40		Dorus MD 041	---	---	---	Helmibond 847 Helmibond 858
Jowacoll® 107.50		---	---	---	---	Helmibond 805
Jowacoll® 110.60		---	---	---	---	Helmibond 856
DOWEL INSERTION PVAc ADHESIVES						
Jowacoll® 114.60		Dorus DD 060	---	---	---	Helmibond 834 Helmibond 836
LAMINATING PVAc ADHESIVES						
Jowacoll® 148.50		Dorus MD 041	---	---	---	
Jowapur® 150.95		---	---	---	---	Helmibond 883WH
PRIMER for HPL						
Jowacoll® 148.50		Dorus ND 183/1	---	---	---	Helmibond 834
LIQUID POLYURETHANE (PUR) ADHESIVE						
Jowapur® 686.25		---	---	---	Dupipur 71	Helmicol 52-011

DISTRIBUTING SUCCESS – ONE RELATIONSHIP AT A TIME

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